

General series of ceramic chip capacitors

◆Feature

*There is high reliability on monolithic structure of laminated layers.

*And its character of excellent soldering ability and
soldering resistance ability is suitable for reflow soldering and peak soldering.

*It includes high and stable capacitance.

*High Frequency Type: This kind of dielectric material is considered as Class I capacitor. COG and COH capacitors have the most stable electrical performance, which almost does not change with the change of temperature, voltage or time, they are suitable for the low-loss and high stability requirement circuits.

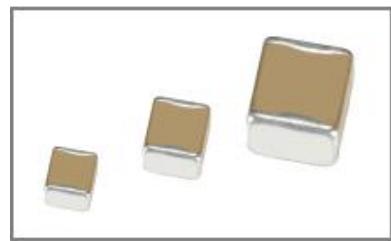
*X7R、X5R、X7S、X6S : X7R、X5R、X7S、X6S material is a kind of material has high dielectric constant. The capacitor made of this kind material is considered as Class II capacitor whose capacitance is higher than that of class I. These capacitors are classified as having a semi-stable temperature characteristic and used over a wide temperature range, such in these kinds of circuits, DC-blocking, decoupling, bypassing, frequency discriminating etc.

执行标准 : GB/T 21041-2007 GB/T 21042-2007

Executive Standard: GB/T 21041-2007 GB/T 21042-2007

◆Application

*It is suitable for all kinds of filter, coupled, harmonic vibration, bypassing and high frequency circuits.

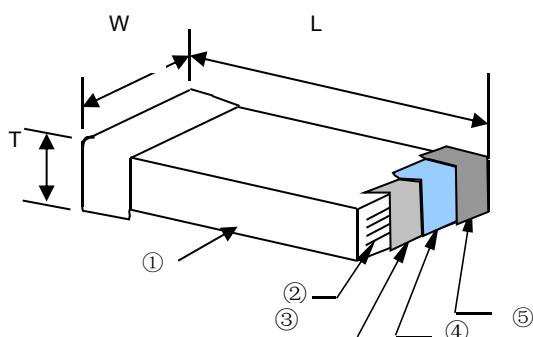


◆ How To Order

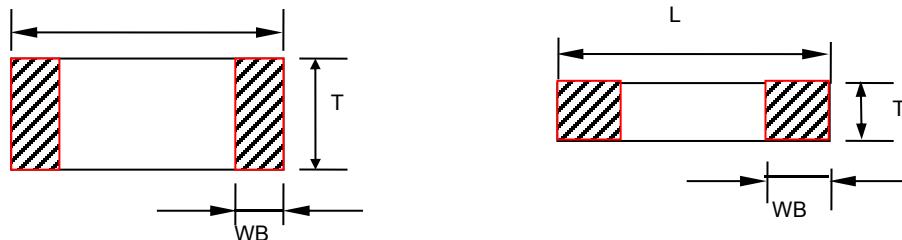
0805	CG	102	J	500	N	T		
Size Code		Nominal Capacitance						
Size Code	(L×W) inch	(L×W) mm	Express Method	Actual Value	Express Method	Actual Value		
1005	0.01×0.005	0.40×0.20	0R5	0.5	6R3	6.3		
0201	0.02×0.01	0.60×0.30	1R0	1.0	500	50×10^0		
0402	0.04×0.02	1.00×0.50	102	10×10^2	201	20×10^1		
0603	0.06×0.03	1.60×0.80	Note: the first two digits are significant; third digit denotes number of zeros; R=decimal point.					
0805	0.08×0.05	2.00×1.25						
1206	0.12×0.06	3.20×1.60						
1210	0.12×0.10	3.20×2.50						
1808	0.18×0.08	4.50×2.00						
1812	0.18×0.12	4.50×3.20						
Dielectric Code		Capacitance Tolerance						
Dielectric Code	Dielectric	Code	Tolerance	Note	Terminal Material Styles			
CG	C0G	A	$\pm 0.05\text{pF}$	These Capacitance tolerance A, B, C, D are just applicable the capacitance that equals to or less than 10pF.	Termination Styles	Express Method		
X	X5R	B	$\pm 0.10\text{pF}$		Copper Solderable Termination	C		
B	X7R	C	$\pm 0.25\text{pF}$		Nickel Barrier Termination	N		
BS	X7S	D	$\pm 0.50\text{pF}$					
BT	X7T	F	$\pm 1\%$					
DS	X6S	G	$\pm 2\%$					
DT	X6T	J	$\pm 5\%$					
		K	$\pm 10\%$					
		M	$\pm 20\%$					
		S	-20% +50%					
		Z	-20% +80%					

◆ Product Structure

NO	Name
①	Ceramic dielectric
②	Inner electrode
③	Substrate electrode
④	Nickel Layer
⑤	Tin Layer



◆ Product Dimensions



Type		Dimensions (mm)				Special Instructions
British expression	Metric expression	L	W	T	WB	
1005	0402	0.4±0.02	0.2±0.02	0.2±0.02	0.1±0.03	All
0201	0603	0.6±0.03	0.3±0.03	0.3±0.03	0.15±0.05	C<0.1uF
		0.6±0.05	0.3±0.05	0.3±0.05	0.15±0.05	0.1uF≤C<1uF
		0.6±0.10	0.3±0.10	0.3±0.10	0.15±0.05	C≥1uF
0402	1005	1.00±0.05	0.50±0.05	0.50±0.05	0.25±0.05	C<1uF
		1.00±0.15	0.50±0.15	0.50±0.15	0.25±0.05	1uF≤C<10uF
		1.00±0.20	0.50±0.20	0.50±0.20	0.25±0.05	C≥10uF
0603	1608	1.60±0.10	0.80±0.10	0.80±0.10	0.35±0.20	C≤1uF
		1.60±0.20	0.80±0.20	0.80±0.20	0.35±0.20	C>1uF
0805	2012	2.00±0.20	1.25±0.20	0.80±0.20	0.50±0.20	C<0.47μF
		2.00±0.20	1.25±0.20	1.25±0.20	0.50±0.20	C≥0.47μF
1206	3216	3.20±0.30	1.60±0.30	0.80±0.20	0.60±0.30	C≤220nF
		3.20±0.30	1.60±0.30	1.00±0.20	0.60±0.30	220nF<C<1μF
		3.20±0.30	1.60±0.30	1.60±0.30	0.60±0.30	C≥1μF
1210	3225	3.20±0.30	2.50±0.30	≤2.80	0.60±0.30	All
1808	4520	4.50±0.40	2.00±0.20	≤2.20	0.60±0.30	All
1812	4532	4.50±0.40	3.20±0.30	≤3.50	0.60±0.30	All

Note : 1、The specific thickness of the product can read "capacity range and voltage "in this approval sheet

2、We can design according to customer special requirements

◆ Temperature Coefficient /Characteristics

Dielectric	Reference Temperature Point	Temperature Coefficient	Operation Temperature Range
COG	20°C	0±30 ppm/°C	-55°C ~ 125°C
X7R	20°C	±15%	-55°C ~ 125°C
X7S	20°C	±22%	-55°C ~ 125°C
X7T	20°C	-33%~+22%	-55°C ~ 125°C
X6S	20°C	±22%	-55°C ~ 105°C
X6T	20°C	-33%~+22%	-55°C ~ 105°C
X5R	20°C	±15%	-55°C ~ 85°C

Note :Nominal temperature coefficient and allowed tolerance of class I are decided by the changing of the capacitance between 20°C and 85°C. Nominal temperature coefficient of class II are decided by the temperature of 20°C.

♦Capacitance Range and Operating Voltage

*A list of the specific voltage-specific capacitors of Class I capacitors

Dielectric	C0G									
	1005 (0.4mm*0.2mm)				0201 (0.6mm*0.3mm)		0402 (1.0mm*0.5mm)		0603 (1.6mm*0.8mm)	
Dimension	10V	16V	25V	50V	25V	50V	25V	50V	25V	50V
Capacity/ Voltage	10V	16V	25V	50V	25V	50V	25V	50V	25V	50V
0.1pF										
0.2pF										
0.5pF										
1pF										
1.2pF										
1.5pF										
1.8pF										
2.0pF										
2.2pF										
2.7pF										
3.0pF										
3.3pF										
3.6pF										
3.9pF										
4.7pF										
5.0pF										
5.6pF										
6.8pF										
8.0pF										
8.2pF										
10pF										
12pF										
15pF										
18pF										
22pF										
27pF										
33pF										
39pF										
47pF										
56pF										
68pF										
100pF										
120pF										
150pF										
180pF										
220pF										
270pF										
330pF										
390pF										
470pF										
560pF										

680pF							
1nF							
1.5nF							
1.8nF							
2.2nF							
2.7nF							
3.3nF							
4.7nF							
10nF							

Note: 1、Corresponding product design thickness , unit:mm 2、We can design according to customer special requirements

Dielectric	C0G							
	0805 (2.0mm*1.25mm)		1206 (3.2mm*1.6mm)		1210 (3.2mm*2.5mm)		1812 (4.5mm*3.2mm)	
Capacity/ Voltage	25V	50V	25V	50V	25V	50V	25V	50V
0.1pF								
0.22pF								
0.3pF								
0.47pF								
1pF								
1.2pF								
1.5pF								
1.8pF								
2.0pF								
2.2pF								
2.7pF								
3.0pF								
3.3pF								
3.6pF								
3.9pF								
4.7pF								
5.0pF								
5.6pF								
6.8pF								
8.0pF								
8.2pF								
10pF								
12pF								
15pF								
18pF								
22pF								
27pF								
33pF								
39pF								
47pF								
56pF								
68pF								
100pF								

120pF												
150pF												
180pF												
220pF												
270pF												
330pF												
390pF												
470pF												
560pF												
680pF												
1nF												
1.5nF												
1.8nF												
2.2nF												
2.7nF												
3.3nF												
4.7nF												
6.8nF												
10nF												
12nF												
22nF												
33nF												
47nF												
100nF												

Note: 1、Corresponding product design thickness , unit:mm 2、We can design according to customer special requirement。

*A list of the specific voltage-specific capacitors of Class I capacitors

Dimension	1005 (0.4mm*0.2mm)															
	X7R 系列			X7S 系列			X7T 系列			X6S/X6T 系列			X5R 系列			
Dielectric	6.3V	10V	16V	6.3V	10V	16V	6.3V	10V	16V	6.3V	10V	16V	6.3V	10V	16V	
Capacity/ Voltage	120pF	180pF	220pF	270pF	330pF	390pF	470pF	560pF	680pF	1nF	1.2nF	1.5nF	1.8nF	2.2nF	2.7nF	3.3nF
	0.2±0.02			0.2±0.02			0.2±0.02			0.2±0.02			0.2±0.02			
1.2nF																
1.5nF																
1.8nF																
2.2nF																
2.7nF																
3.3nF																

3.9nF																						
4.7nF																						
5.6nF																						
6.8nF																						
10nF																						
15nF																		0.2±0.0 2				

Dimension	0201 (0.6mm*0.3mm)																								
Dielectric	X7R 系列					X7S 系列					X7T 系列					X6S/X6T 系列					X5R 系列				
Capacity/ Voltage	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V
120pF																									
180pF																									
220pF																									
330pF																									
470pF																									
560pF																									
680pF																									
1nF																									
2.2nF																									
3.9nF																									
4.7nF																									
5.6nF																									
6.8nF																									
10nF																									
15nF																									
18nF																									
22nF																									
33nF																									

Note: 1、Corresponding product design thickness , unit:mm 2、We can design according to customer special requirement

Dimension	0201 (0.6mm*0.3mm)																								
Dielectric	X7R 系列					X7S 系列					X7T 系列					X6S/X6T 系列					X5R 系列				
Capacity/ Voltage	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V
47nF																									
56nF																		0.30±0.03							
68nF																					0.30±0.03				
100nF																	0.30±0.05				0.30±0.05				
220nF																									
330nF																					0.3±0.05				
470nF																									
1μF																				0.30±0.10					
2.2μF																									

Dimension	0402 (1.0mm*0.5mm)																								
Dielectric	X7R 系列					X7S 系列					X7T 系列					X6S/X6T 系列					X5R 系列				
Capacity/ Voltage	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V
330pF																									
470pF																									
560pF																									
680pF																									
1nF																									
2.2nF																									
3.9nF																									
4.7nF																									
5.6nF																									
6.8nF																									
10nF																									
15nF																									
18nF																									
22nF																									
33nF																									
47nF																									
56nF																									
68nF																									
100nF																									
220nF																									
330nF																									
470nF																									
680nF																									
1μF	0.50±0.20																								
2.2μF																									
4.7μF																									
6.8μF																									
10μF																									

Note: 1、Corresponding product design thickness , unit:mm 2、We can design according to customer special requirement

Dimension	0603 (1.6mm*0.8mm)																								
Dielectric	X7R 系列					X7S 系列					X7T 系列					X6S/X6T 系列					X5R 系列				
Capacity/ Voltage	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V
330pF																									
470pF																									
560pF																									
680pF																									
1nF																									

2.2nF																				
3.9nF																				
4.7nF																				
5.6nF																				
6.8nF																				
10nF																				
15nF																				
18nF																				
22nF																				
33nF																				
47nF																				
56nF																				
68nF																				
100nF																				
220nF																				
330nF																				
470nF																				
680nF																				
1μF																				
2.2 μF	0.8±0.2					0.8±0.2				0.8±0.2						0.8±0.2			0.8±0.2	
3.3 μF	0.8±0.2					0.8±0.2				0.8±0.2						0.8±0.2				
4.7 μF	0.8±0.2					0.8±0.2				0.8±0.2						0.8±0.2				
6.8 μF																				
10 μF										0.8 ± 0.2										
15 μF																				
22 μF																0.8 ± 0.2				
47μF																0.8±0.2				

Dimension	0805 (2.0mm*1.25mm)																								
	X7R 系列					X7S 系列					X7T 系列					X6S/X6T 系列					X5R 系列				
Capacity/ Voltage	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V
	330pF																								
470pF																									
560pF																									
680pF																									
1nF																									
2.2nF																									
3.9nF																									
4.7nF																									
5.6nF																									
6.8nF																									
10nF																									
15nF																									

Note: 1、Corresponding product design thickness , unit:mm 2、We can design according to customer special requirement

Dimension	0805 (2.0mm*1.25mm)																								
Dielectric	X7R 系列					X7S					X7T 系列					X6S/X6T 系列					X5R 系列				
Capacity/ Voltage	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V
18nF																									
22nF																									
33nF																									
47nF																									
56nF																									
68nF																									
100nF																									
220nF																									
330nF																									
470nF																									
680nF																									
1μF																									
2.2μF																									
3.3μF																									
4.7μF																									
6.8μF																									
10μF																									
15μF																									
22μF																									
47μF																									

Dimension	1206 (3.2mm*1.6mm)																								
Dielectric	X7R 系列					X7S 系列					X7T 系列					X6S/X6T 系列					X5R 系列				
Capacity/ Voltage	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V
330pF																									
470pF																									
560pF																									
680pF																									
1nF																									
2.2nF																									
3.9nF																									
4.7nF																									
5.6nF																									
6.8nF																									
10nF																									
15nF																									
18nF																									
22nF																									
33nF																									
47nF																									
56nF																									
68nF																									
82nF																									
120nF																									
180nF																									
220nF																									
330nF																									
470nF																									
680nF																									
1μF																									
2.2μF																									
3.3μF																									
4.7μF																									
6.8μF																									
10μF																									
15μF																									
22μF																									
47μF																									

100nF																				
220nF																				
330nF																				
470nF		1.25±0.2		1.25±0.2		1.25±0.2		1.25±0.2												
680nF																				
1μF																				
2.2μF		1.6±0.3		1.6±0.3		1.6±0.3		1.6±0.3		1.6±0.3		1.6±0.3		1.6±0.3		1.6±0.3				

Note: 1、Corresponding product design thickness , unit:mm 2、We can design according to customer special requirement

Dimension	1206 (3.2mm*1.6mm)																								
	X7R 系列					X7S 系列					X7T 系列					X6S/X6T 系列					X5R 系列				
Capacity/ Voltage	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V
	3.3μF	1.6±0.3				1.6±0.3					1.6±0.3					1.6±0.3					1.6±0.3				
4.7μF																									
6.8μF	1.6±0.3				1.6±0.3					1.6±0.3					1.6±0.3					1.6±0.3					
10μF																									
15μF	1.6±0.3					1.6±0.3				1.6±0.3					1.6±0.3					1.6±0.3					
22μF																									
47μF											1.6±0.3					1.6±0.3					1.6±0.3				
100μF											1.6±0.3					1.6±0.3					1.6±0.3				

Dimension	1210 (3.2mm*2.5mm)																								
Dielectric	X7R 系列					X7S 系列					X7T 系列					X6S/X6T 系列					X5R 系列				
Capacity/ Voltage	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V
330pF																									
470pF																									
560pF																									
680pF																									
1nF																									
2.2nF																									
3.9nF																									
4.7nF																									
5.6nF																									
6.8nF	1.25±0.2			1.25±0.2			1.25±0.2			1.25±0.2															
10nF																									
15nF																									
18nF																									
22nF																									
33nF																									
47nF																									
56nF																									
68nF																									
100nF																									
220nF	1.4±0.2			1.4±0.2			1.4±0.2			1.4±0.2															
330nF																									
470nF																									
680nF																									
1μF																									
2.2μF																									
3.3μF																									
4.7μF																									
6.8μF																									
10μF																									
15μF																									
22μF																									
47μF																									
100μF																									

Note: 1、Corresponding product design thickness , unit:mm 2、We can design according to customer special requirement

Dimension	1808 (4.5mm*2.0mm)																								
Dielectric	X7R 系列					X7S 系列					X7T 系列					X6S/X6T 系列					X5R 系列				
Capacity/ Voltage	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V
330pF																									
470pF																									
1.6±0.3																									
2.5±0.3																									
2.5±0.3																									
1.6±0.3																									
2.5±0.3																									
2.5±0.3																									
2.5±0.3																									
2.5±0.3																									
2.5±0.3																									
2.5±0.30																									



560pF																											
680pF																											
1nF																											
2.2nF																											
3.9nF																											
4.7nF																											
5.6nF																											
6.8nF																											
10nF																											
15nF																											
18nF																											
22nF																											
33nF																											
47nF																											
56nF																											
68nF																											
100nF																											
220nF																											
330nF																											
470nF																											
680nF																											
1μF																											
2.2μF																											
3.3μF																											
4.7μF																											
6.8μF																											

Dimension	1812 (4.5mm*3.2mm)																										
Dielectric	X7R 系列					X7S 系列					X7T 系列					X6S/X6T 系列					X5R 系列						
Capacity/ Voltage	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V		
330pF																											
470pF																											
560pF																											
680pF																											
1nF																											
2.2nF																											
3.9nF																											
4.7nF																											
5.6nF																											
6.8nF																											
10nF																											
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18nF																											
22nF																											
33nF																											
47nF																											
56nF																											
68nF																											
100nF																											
220nF																											
330nF																											
470nF																											
56nF																											

68nF																								
100nF																								
220nF																								

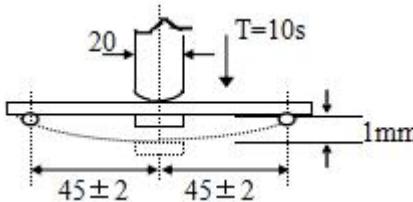
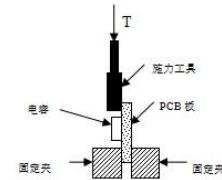
Dimension	1812 (4.5mm*3.2mm)																								
Dielectric	X7R 系列					X7S 系列					X7T 系列					X6S/X6T 系列					X5R 系列				
Capacity/ Voltage	6.3 V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V
330nF	1.60±0.20					1.60±0.20					1.60±0.20					1.60±0.20					1.60±0.20				
470nF																									
680nF																									
1μF																									
2.2μF	2.0±0.20					2.0±0.20					2.0±0.20					2.0±0.20					2.0±0.20				
3.3μF																									
4.7μF																									
6.8μF																									

Note : 1、【】General thickness corresponds to the capacity , unit : mm2、We can design according to the customer requirements

◆ Reliability Test

Item	Technical Specification			Test Method and Remarks																												
Capacitance	Class I	Should be within the specified tolerance.			Capacitance			Measuring Frequency			Measuring Voltage																					
					$\leq 1000\text{pF}$			$1\text{MHz}\pm 10\%$			$1.0\pm 0.2\text{VRms}$																					
					$> 1000 \text{ pF}$			$1\text{KHz}\pm 10\%$																								
Insulation Resistance	Class II	Should be within the specified tolerance.			Test Temperature: $25^\circ\text{C}\pm 3^\circ\text{C}$ $C \leq 10\mu\text{F}$: Test Frequency: $1\text{KHz}\pm 10\%$ Test Voltage: $1.0\pm 0.2\text{VRms}$ $C > 10\mu\text{F}$ Test Frequency: $120\pm 24\text{ Hz}$ Test Voltage: $0.5\pm 0.1\text{VRms}$																											
					C $\leq 10 \text{ nF}$, $R_i \geq 50000\text{M}\Omega$ $C > 10 \text{ nF}$, $R_i \cdot C_R \geq 500\text{S}$																											
	Class II	C $\leq 25 \text{ nF}$, $R_i \geq 10000\text{M}\Omega$ $C > 25 \text{ nF}$, $R_i \cdot C_R > 100\text{S}$			Duration: $60\pm 5\text{s}$ Test Humidity: $\leq 75\%$ Test Temperature: $25^\circ\text{C}\pm 3^\circ\text{C}$ Test Current: $\leq 50\text{mA}$																											
		注 : S=Ω·F																														
Dissipation Factor	Class I	DF			Capacitance			Measuring Frequency			Measuring Voltage																					
		$\leq 1 / (400 + 20C)$			$C < 30 \text{ pF}$			$1\text{MHz}\pm 10\%$			$1.0\pm 0.2\text{VRms}$																					
		$\leq 0.1\%$			$C \geq 30\text{pF}$																											

Item	Technical Specification						Test Method and Remarks		
Dissipation Factor	Class II	电压	DF($\times 10^{-4}$)	1005	0201	0402	0603	0805	1206 及上
		50V	≤250	—	—	≤10nF	< 100nF	—	≤680nF
			≤350	—	≤3.3nF	≤47nF	< 470nF	≤1uF	≤2.2uF
			≤500	—	≤10nF	≤0.1μF	—	—	—
			≤750	—	—	—	—	≤2.2uF	≤4.7uF
			≤1000	—	—	—	≤2.2μF	≤10μF	≤10μF
		25V	≤250	—	—	≤10nF	< 100nF	—	≤680nF
			≤350	—F	≤3.3nF	≤47nF	< 470nF	≤1uF	—
			≤500	—	≤10nF	0.22μF	—	—	—
			≤750	—	> 10nF	—	—	≤2.2uF	≤10μF
		16V	≤1000	—	≤100nF	≤2.2μF	≤10μF	≤22μF	≤22μF
		10V	250	—	—	≤10nF	< 100nF	—	≤680nF
			≤350	≤1nF	≤3.3nF	≤47nF	< 470nF	≤1uF	—
			≤500	—	≤15nF	≤220nF	—	—	—
			≤750	≤10nF	≤47nF	—	—	≤4.7μF	≤10μF
			≤1000	—	≤100nF	≤4.7μF	≤10μF	≤22μF	≤47μF
		≤ 6.3V	≤250	—	—	≤10nF	< 100nF	—	≤680nF
			≤350	≤1nF	≤3.3nF	47nF	< 470nF	≤1uF	—
			≤500	—	≤15nF	≤220nF	—	—	—
			≤750	≤10nF	≤47nF	—	—	≤2.2uF	≤10μF
			≤1000	—	≤2.2μF	≤10μF	≤22μF	≤47μF	≤100μF
Dielectric Withstanding Voltage	No breakdown or damage.			Measuring Voltage: ClassI:300% Rated voltage ClassII:250% Rated voltage Duration: 1~5s Charge/ Discharge Current: 50mA max. (This method excludes high-voltage MLCC)					
Solderability	At least 95% of the terminal electrode is covered by new solder. Visual Appearance: No visible damage.			Preheating conditions:80 to 120°C; 10~30s. Pb-Sn soldering Solder Temperature: 235±5°C Duration: 2±0.5s					
				Lead-free soldering Solder Temperature: 245±5°C Duration: 2±0.5s					

Item	Technical Specification			Test Method and Remarks														
Resistance to Soldering Heat	Item	ClassI	ClassII	Preheating conditions: 100 to 200°C; 60-120 seconds. Solder Temperature: 265±5°C Duration: 10±1s														
	ΔC/C	≤±2.5% or ±0.25PF , whichever is larger	±15%	Clean the capacitor with solvent and examine it with a 10X(min.) microscope.														
	DF	Same to initial value.																
	IR	Same to initial value.																
	Appearance : No visible damage. At least 95% of the terminal electrode is covered by new solder.			Recovery Time: 24±2h. Recovery condition: Room temperature														
Resistance to Flexure of Substrate (Bending Strength)	Appearance: No visible damage.			Test Board: PCB Warp: 1mm Speed: 1mm/sec. Unit: mm The measurement should be made with the board in														
	ΔC/C: ClassI: ≤±5% or ±0.5pF,whichever is larger. ClassII: ≤±10%			 the bending position.														
Termination Adhesion	No visible damage.			As shown in the picture , Slowly apply a T force to the porcelain body on the side of the capacitor and hold for 60+1 seconds. <table border="1" data-bbox="873 1089 1119 1268"> <tr> <th>规格</th> <th>施加力 T</th> </tr> <tr> <td>≤0402</td> <td>2N</td> </tr> <tr> <td>≥0603</td> <td>5N</td> </tr> </table> 	规格	施加力 T	≤0402	2N	≥0603	5N								
规格	施加力 T																	
≤0402	2N																	
≥0603	5N																	
Temperature Cycle	<table border="1" data-bbox="309 1426 865 1538"> <tr> <th>Item</th> <th>ClassI</th> <th>ClassII</th> </tr> <tr> <td>ΔC/C</td> <td>≤±1% or ±1pF , whichever is larger</td> <td>-15% ~+15%</td> </tr> </table> No visible damage.			Item	ClassI	ClassII	ΔC/C	≤±1% or ±1pF , whichever is larger	-15% ~+15%	Preheating conditions: up-category temperature, 1h Recovery time: 24±1h Initial Measurement Cycling Times: 5 times, 1 cycle, 4 steps:								
Item	ClassI	ClassII																
ΔC/C	≤±1% or ±1pF , whichever is larger	-15% ~+15%																
			<table border="1" data-bbox="881 1572 1421 1920"> <thead> <tr> <th>Step</th> <th>Temperature (°C)</th> <th>Time</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Low- category temp: -55</td> <td>30min</td> </tr> <tr> <td>2</td> <td>Normal temp : +20°C</td> <td>2 ~ 3min</td> </tr> <tr> <td>3</td> <td>Up- category temp (COG/X7R/X7T/X7S: +125 X5R:+85 X6S/X6T:+105)</td> <td>30min</td> </tr> <tr> <td>4</td> <td>Normal temp : +20°C</td> <td>2 ~ 3min</td> </tr> </tbody> </table> Recovery time after test:24±2h	Step	Temperature (°C)	Time	1	Low- category temp: -55	30min	2	Normal temp : +20°C	2 ~ 3min	3	Up- category temp (COG/X7R/X7T/X7S: +125 X5R:+85 X6S/X6T:+105)	30min	4	Normal temp : +20°C	2 ~ 3min
Step	Temperature (°C)	Time																
1	Low- category temp: -55	30min																
2	Normal temp : +20°C	2 ~ 3min																
3	Up- category temp (COG/X7R/X7T/X7S: +125 X5R:+85 X6S/X6T:+105)	30min																
4	Normal temp : +20°C	2 ~ 3min																

Item	Technical Specification			Test Method and Remarks											
Humidity load	$\Delta C/C$	ClassI: $\pm 7.5\%$ or $\pm 0.75\text{pF}$, whichever is larger. ClassII: $\leq \pm 12.5\%$													
		DF Not more than twice of initial value.													
	IR	ClassI	$R_i \geq 5000\text{M}\Omega$ or $R_i \cdot C_R \geq 50\text{S}$ whichever is smaller.												
		ClassII	$R_i \geq 1000\text{M}\Omega$ or $R_i \cdot C_R \geq 10\text{S}$ whichever is smaller.												
	Appearance: No visible damage.														
Life Test	$\Delta C/C$	ClassI	$\leq \pm 3\%$ or $\pm 0.3\text{pF}$, whichever is larger.												
		ClassII	$-20\% \sim +20\%$												
	DF	≤ 2 倍初始标准 Not more than twice of initial value.													
		IR	$R_i \geq 4000\text{M}\Omega$ or $R_i \cdot C_R \geq 40\text{S}$ 取两者之中较小者 $R_i \geq 4000\text{M}\Omega$ or $R_i \cdot C_R \geq 40\text{S}$ whichever is smaller.												
			ClassII	$R_i \geq 2000\text{M}\Omega$ or $R_i \cdot C_R \geq 50\text{S}$ whichever is smaller.											
	Appearance: No visible damage.														
	table 1 <table border="1"> <thead> <tr> <th>Capacitance</th> <th>testing voltage</th> <th>Capacitance</th> <th>testing voltage</th> </tr> </thead> <tbody> <tr> <td>$0201 \geq 10\text{nF}$</td> <td rowspan="3">1.5Ur</td> <td>$0805 \geq 0.47\mu\text{F}$</td> <td rowspan="3">1.5Ur</td> </tr> <tr> <td>$0402 \geq 47\text{nF}$</td> <td>$1206 \geq 1\mu\text{F}$</td> </tr> <tr> <td>$0603 \geq 220\text{nF}$</td> <td>$1210 \geq 1\mu\text{F}$</td> </tr> </tbody> </table> <p>test , and measurement to be made after being kept at room temperature for $24 \pm 2\text{h}$.</p>				Capacitance	testing voltage	Capacitance	testing voltage	$0201 \geq 10\text{nF}$	1.5Ur	$0805 \geq 0.47\mu\text{F}$	1.5Ur	$0402 \geq 47\text{nF}$	$1206 \geq 1\mu\text{F}$	$0603 \geq 220\text{nF}$
Capacitance	testing voltage	Capacitance	testing voltage												
$0201 \geq 10\text{nF}$	1.5Ur	$0805 \geq 0.47\mu\text{F}$	1.5Ur												
$0402 \geq 47\text{nF}$		$1206 \geq 1\mu\text{F}$													
$0603 \geq 220\text{nF}$		$1210 \geq 1\mu\text{F}$													

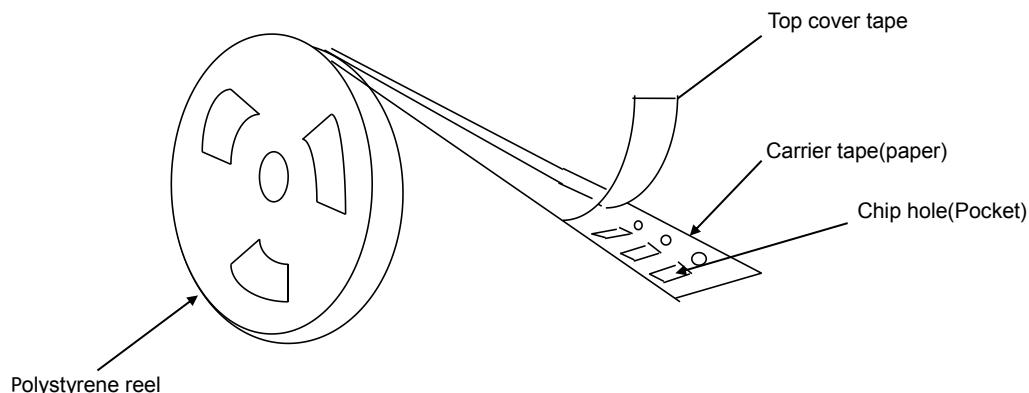
Note :

Pretreatment (only for class2 capacitor)

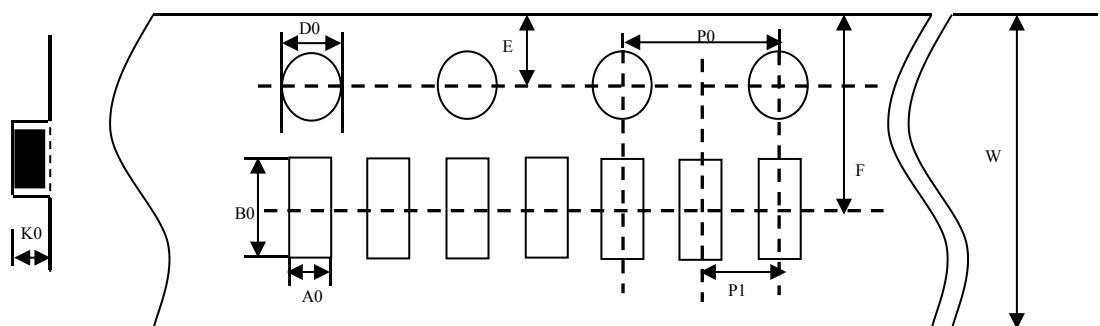
Pretreatment (only for class2 capacitor) is a method to treat the capacitor before measurement. First, place the capacitor in the up-category temperature or other specified higher temperature environment for 1hour. Then recovery the capacitor at standard pressure conditions for $24 \pm 1\text{hours}$.

◆ Package

* Embossed Plastic Taping



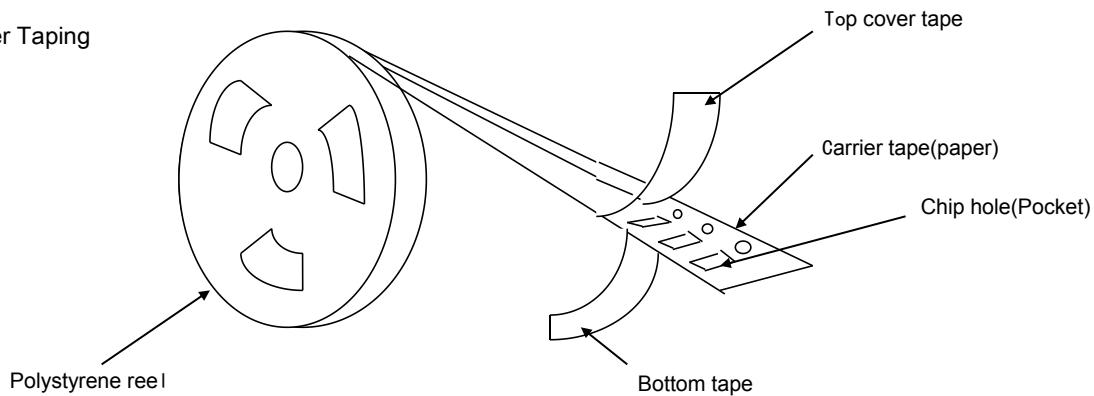
* The emboss plastic applies only to 1005 type , the dimensions as follows:



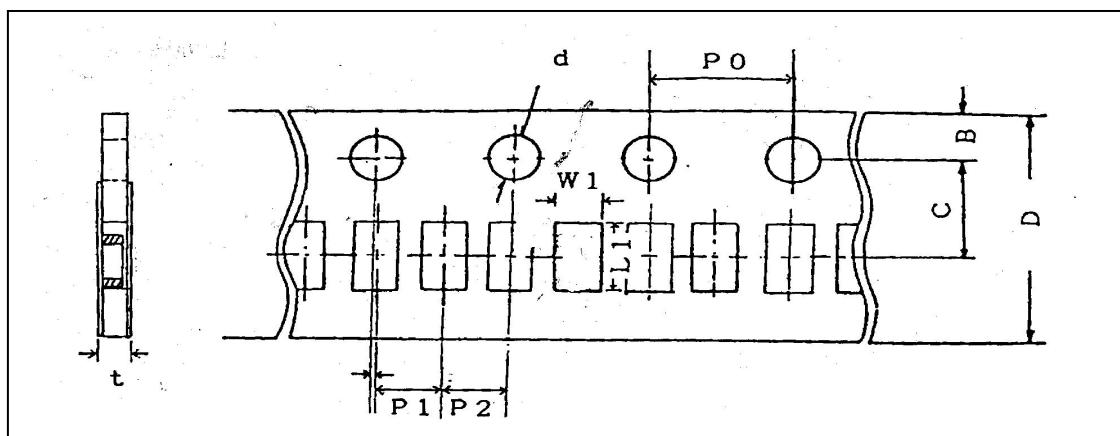
Unit : mm

W	P0	P1	E	F	D0	A0	B0	K0
4±0.05	2±0.04	1±0.02	0.9±0.05	1.8±0.02	0.8±0.04	0.24±0.02	0.45±0.02	0.24±0.02

* Paper Taping

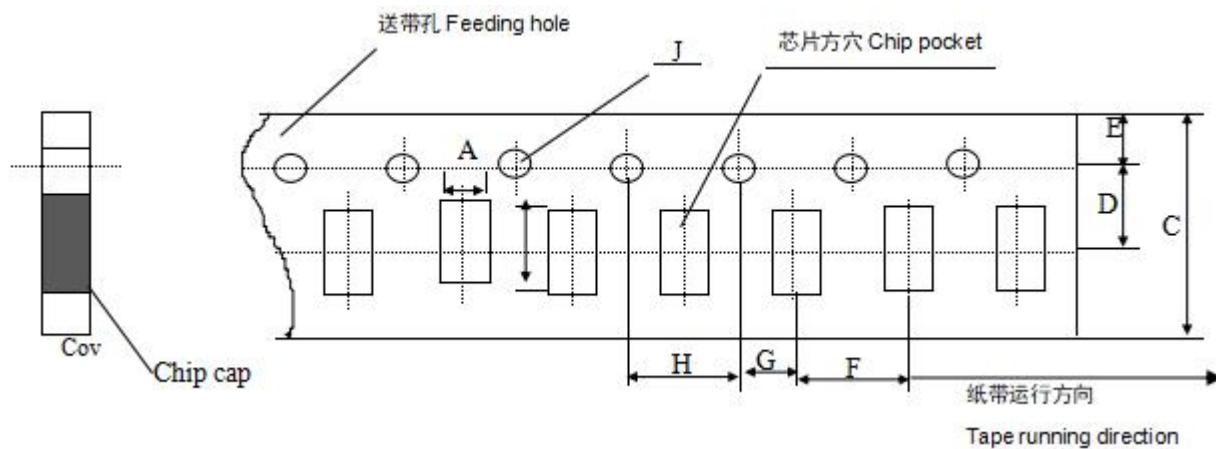


* Dimensions of paper taping for 1005、0201、0402 type



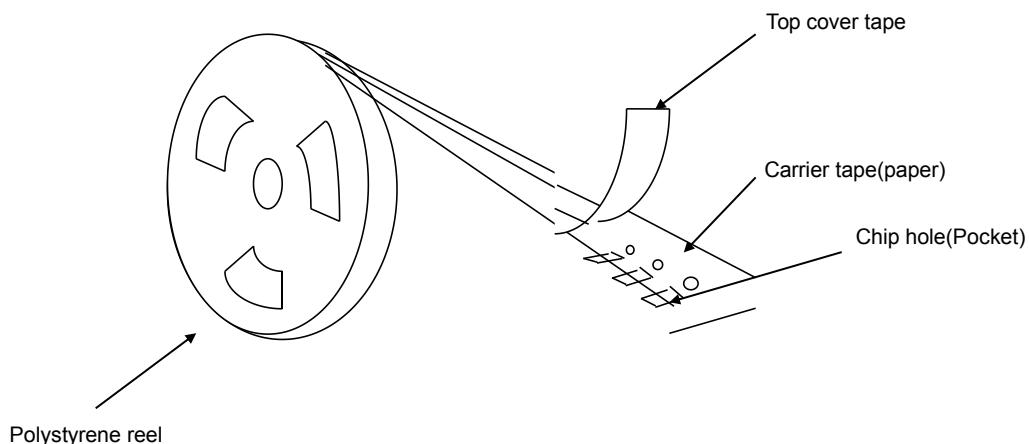
Code	W1	L1	D	C	B	P1	P2	P0	d	t
1005	0.24 ±0.02	0.45 ±0.02	8.00 ±0.10	3.50 ±0.05	1.75 ±0.10	2.00 ±0.05	2.00 ±0.05	4.00 ±0.10	1.50 -0/+0.10	0.30 Below
0201	0.37 ±0.10	0.67 ±0.10	8.00 ±0.10	3.50 ±0.05	1.75 ±0.10	2.00 ±0.05	2.00 ±0.05	4.00 ±0.10	1.50 -0/+0.10	0.80 Below
0402	0.65 ±0.10	1.15 ±0.10	8.00 ±0.10	3.50 ±0.05	1.75 ±0.10	2.00 ±0.05	2.00 ±0.05	4.00 ±0.10	1.50 -0/+0.10	0.80 Below

*Dimensions of paper taping for 0603 , 0805 , 1206 types.

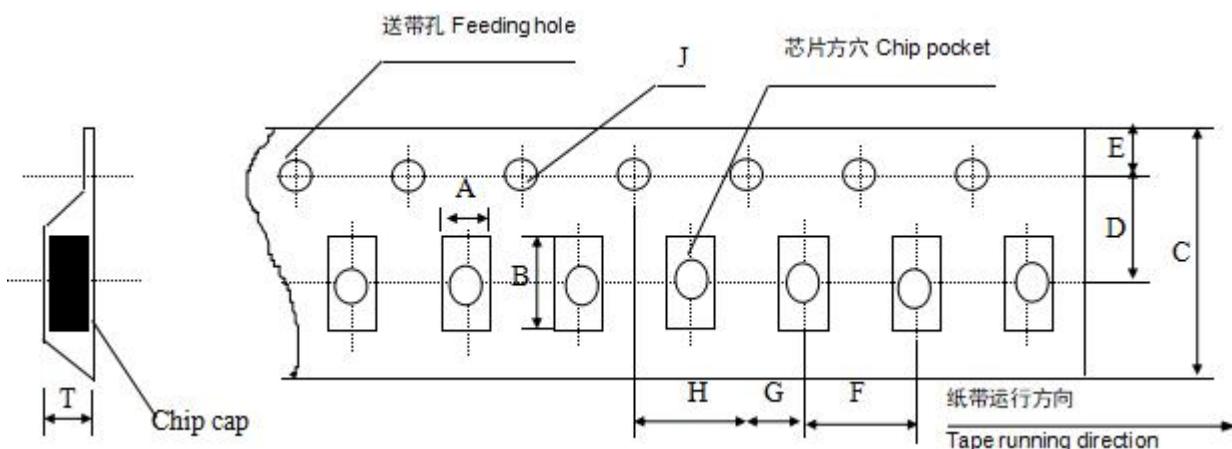


Code paper size	A	B	C	D*	E	F	G*	H	J	T
0603	1.10 ±0.10	1.90 ±0.10	8.00 ±0.10	3.50 ±0.05	1.75 ±0.10	4.00 ±0.10	2.00 ±0.10	4.00 ±0.10	1.50 -0/+0.10	1.10 Max
0805	1.45 ±0.15	2.30 ±0.15	8.0 ±0.15	3.50 ±0.05	1.75 ±0.10	4.00 ±0.10	2.00 ±0.10	4.00 ±0.10	1.50 -0/+0.10	1.10 Max
1206	1.80 ±0.20	3.40 ±0.20	8.00 ±0.20	3.50 ±0.05	1.75 ±0.10	4.00 ±0.10	2.00 ±0.10	4.00 ±0.10	1.50 -0/+0.10	1.10 Max

* Embossed taping



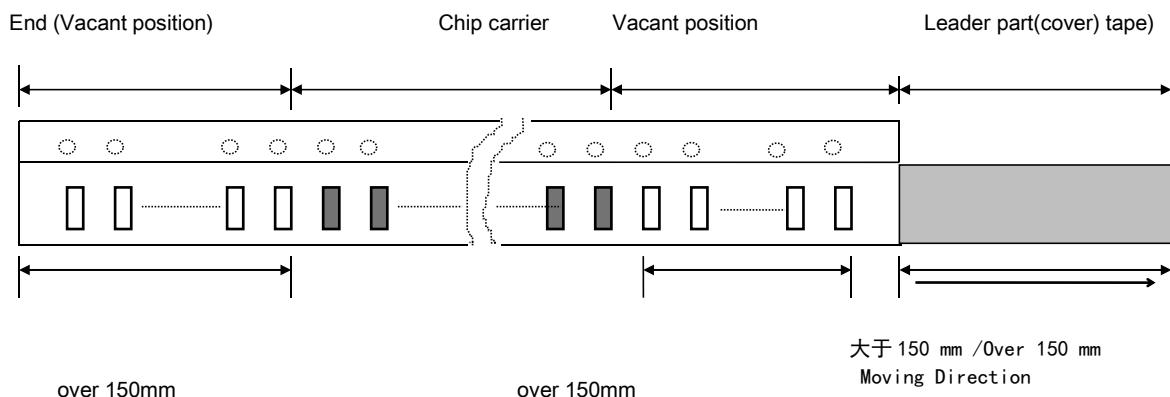
* Dimensions of embossed taping for 0805~1812 type



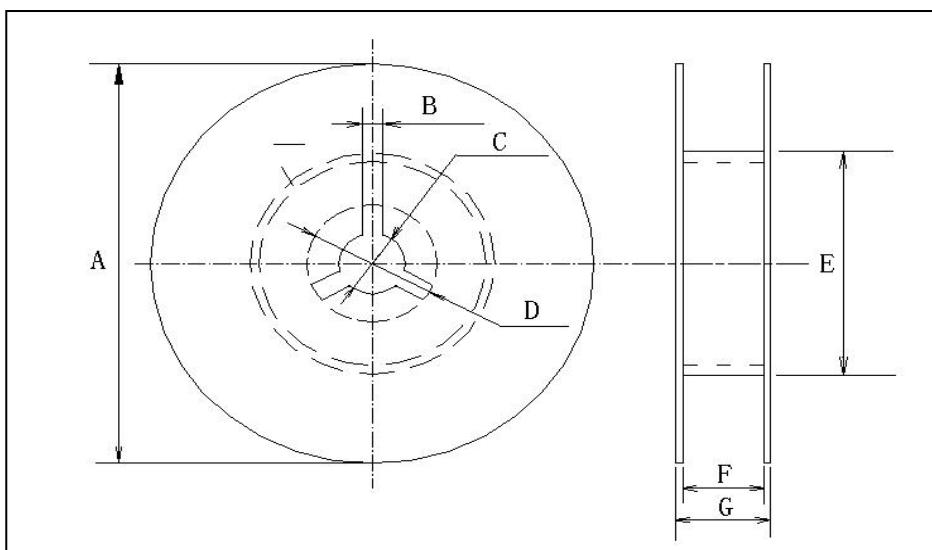
Code Tape size	A	B	C	D*	E	F	G*	H	J	T
0805	1.55 ± 0.20	2.35 ± 0.20	8.00 ± 0.20	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.10	4.00 ± 0.10	1.50 $-0/+0.10$	1.50 Max
1206	1.95 ± 0.20	3.60 ± 0.20	8.00 ± 0.20	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.10	4.00 ± 0.10	1.50 $-0/+0.10$	1.85 Max
1210	2.70 ± 0.10	3.42 ± 0.10	8.00 ± 0.10	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	1.55 $-0/+0.10$	3.2 Max
1808	2.20 ± 0.10	4.95 ± 0.10	12.00 ± 0.10	5.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	1.50 $-0/+0.10$	3.0 Max
1812	3.66 ± 0.10	4.95 ± 0.10	12.00 ± 0.10	5.50 ± 0.05	1.75 ± 0.10	8.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	1.55 $-0/+0.10$	4.0 Max

Note : The place with “**” means where needs exactly dimensions.

* Structure of leader part and end part of the carrier paper



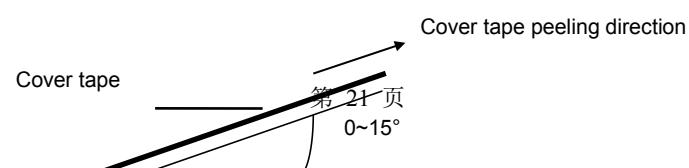
* Reel dimensions (unit: mm)



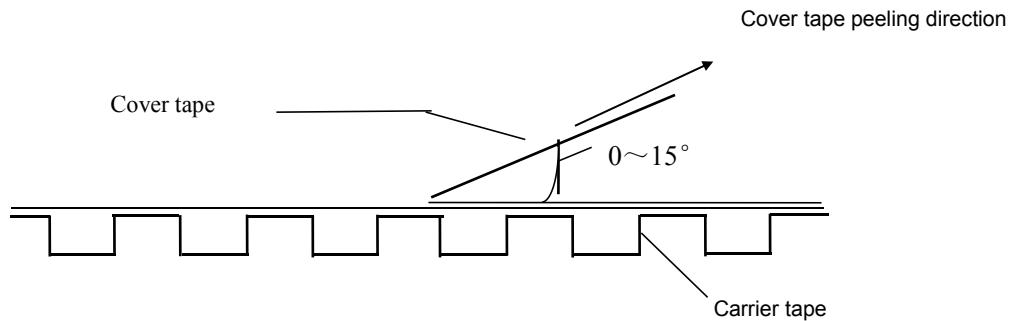
Reel model	A	B	C	D	E	F	G
7'REEL	$\varphi 178 \pm 2.0$	3.0	$\varphi 13 \pm 0.5$	$\varphi 21 \pm 0.8$	$\varphi 50$ 或更大 $\varphi 50$ or more	10.0 ± 1.5	12max

* Taping specification : top tape peeling strength

Paper Tapin



*Embossed Taping



Standard: 0.1N < peeling strength < 0.7N

No paper dirty remains on the scotch when peeling, and sticks to top and bottom tape.

* Bulk Case Package

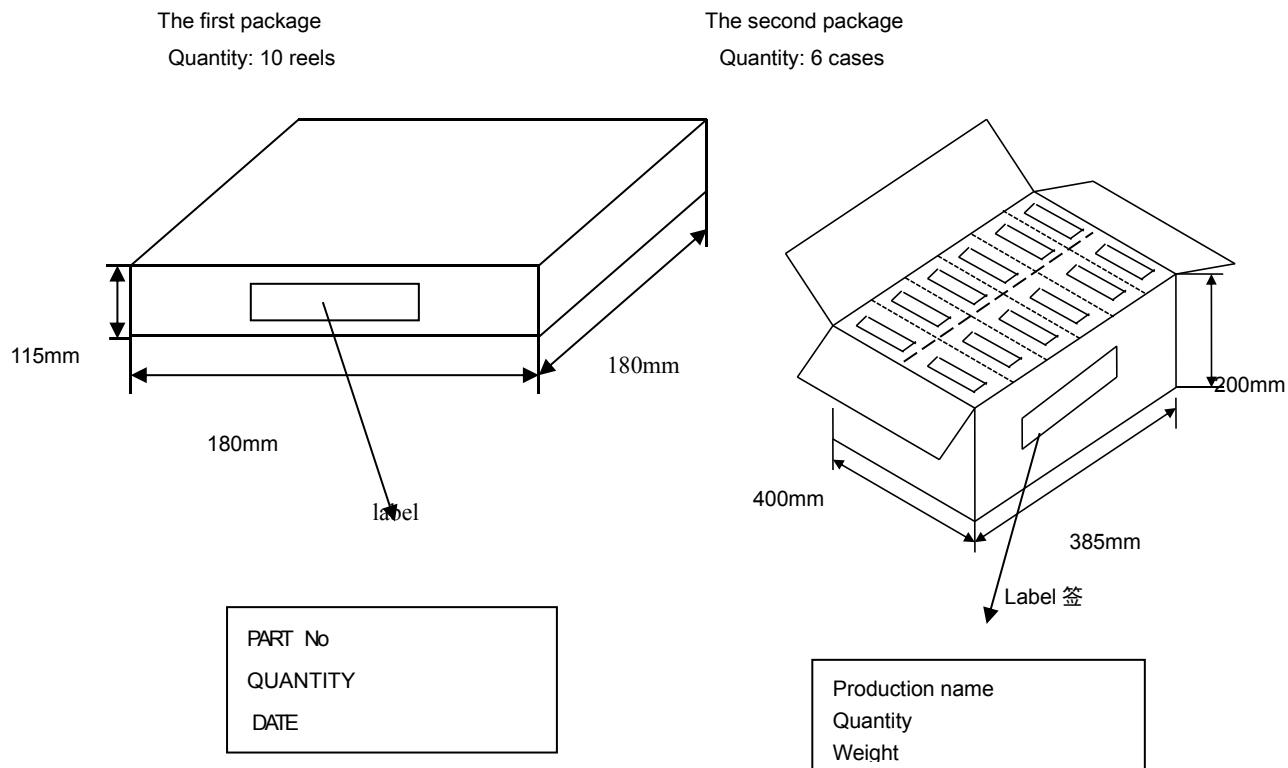
单位 (unit) :mm

Symbol	A	B	T	C	D	E
Dimension	6.80±0.10	8.80±1.00	12.00±0.10	15.00+0.10/-0	2.00+0/-0.10	4.70±0.10
Symbol	F	W	G	H	L	I
Dimension	31.50+0.20/-0	36.00+0/-0.20	19.00±0.35	7.00±0.35	110.00±0.70	5.00±0.35

* Packing Quantity

(SIZE)	Package Style & Quantity unit: pcs				
	EPT	PT	ET	BC	BP
1005	—	20000	—	—	—
0201	—	15000	—	—	—
0402	----	10000	----	20000	5000
0603	----	4000	----	15000	5000
0805	----	4000	3000	10000	5000
1206	----	4000	T≤1.35mm 3000 T>1.35mm 2000	5000	5000
1210	----	----	T≤1.80mm 2000 T>1.80mm 1000	-----	2000
1808	----	----	2000	-----	2000
1812	----	----	T≤1.85mm 1000 T>1.85mm 500	-----	2000

Note : We can choose packing style and quantity can be according to the customer's requirement.

*** Outer packing**

◆ Storage Methods

* The guaranteed period for solderability is 12 months (Under deliver package condition).

*** Storage conditions :**

Temperature 5~40°C Relative Humidity 20~70%

◆ Precautions For Use

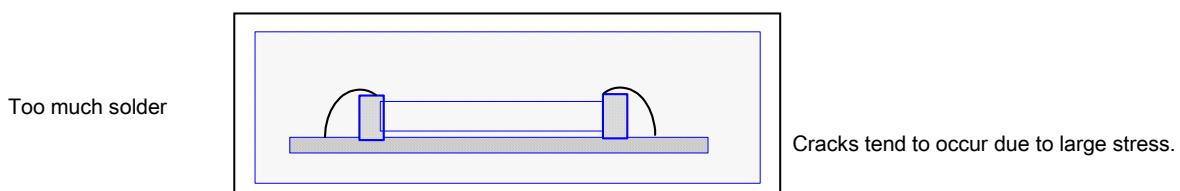
The Multi-layer Ceramic Capacitors (MLCC) may fail in a short circuit modern in an open circuit mode when subjected to severe conditions of electrical environment and / or mechanical stress beyond the specified "rating" and specified "conditions" in the specification, which will result in burn out, flaming or glowing in the worst case. Following "precautions for "safety" and Application Notes shall be taken in your major consideration. If you have a question about the precautions for handling, please contact our engineering section or factory.

*** Soldering Profile**

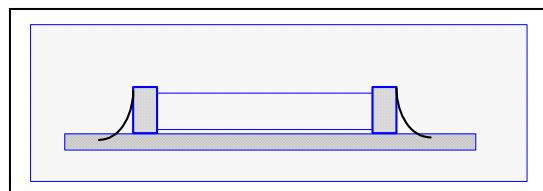
To avoid the crack problem by sudden temperature change, follow the temperature profile in the adjacent graph (refer to the graph in the enclosure page).

*** Manual Soldering**

Manual soldering can pose a great risk of creating thermal cracks in capacitors. The hot soldering iron tip comes into direct contact with the end terminations, and operator's careless may cause the tip of the soldering iron to come into direct contact with the ceramic body of the capacitor. Therefore the soldering iron must be handled carefully, and pay much attention to the selection of the soldering iron tip and temperature contact of the tip.

***Optimum Solder Amount for Reflow Soldering**


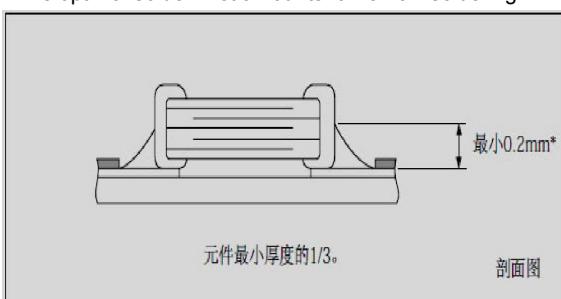
Not enough solder



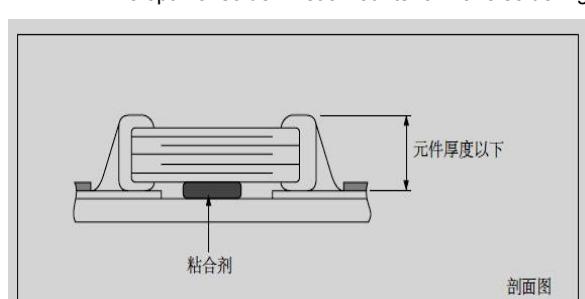
Weak holding force may cause bad connection between the capacitor and PCB.

* Recommended Soldering amounts

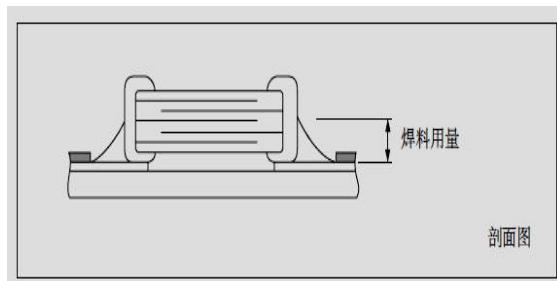
The optimal solder fillet amounts for re-flow soldering



The optimal solder fillet amounts for wave soldering



The optimal solder fillet amounts for reworking by using soldering iron



* Recommended Soldering Method

Size	Temperature Characteristics	Rated Voltage	Capacitance	Soldering Method
1005	C0G	/	/	R
	X7R/X5R/X7T/X6S	/	/	R
0201	C0G	/	/	R
	X7R/X5R/X7T/X6S	/	/	R

*Recommended Soldering Method

Size	Temperature Characteristics	Rated Voltage	Capacitance	Soldering Method
0402	C0G	/	/	R
	X7R/X5R/X7T/X6S	/	/	R
0603	C0G	/	/	R/W
	X7R/X5R/X7T/X6S	/	C≥1uf C < 1uf	R R/W
0805	C0G	/	/	R/W
	X7R/X5R/X7T/X6S	/	C≥4.7uf C < 4.7uf	R R/W
	C0G	/	/	R/W
1206	X7R/X5R/X7T/X6S	/	C≥10uf C < 10uf	R R/W
	C0G	/	/	R
≥1210	X7R/X5R/X7T/X6S	/	/	R

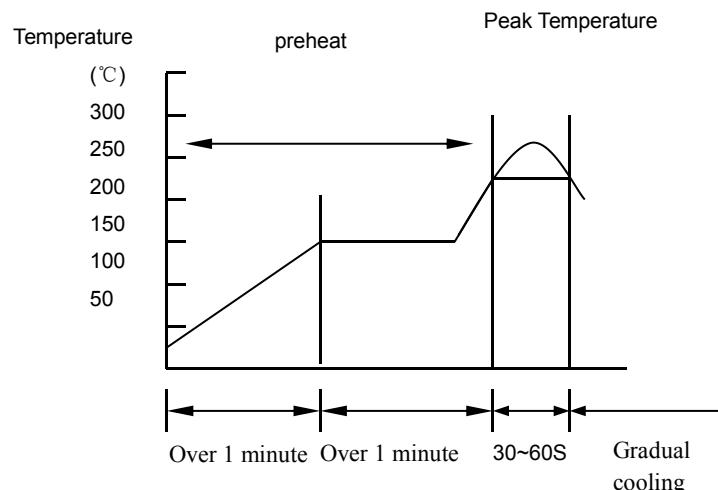
Soldering method :

Reflow Solering

Wave Soldering

◆ The temperature profile for soldering

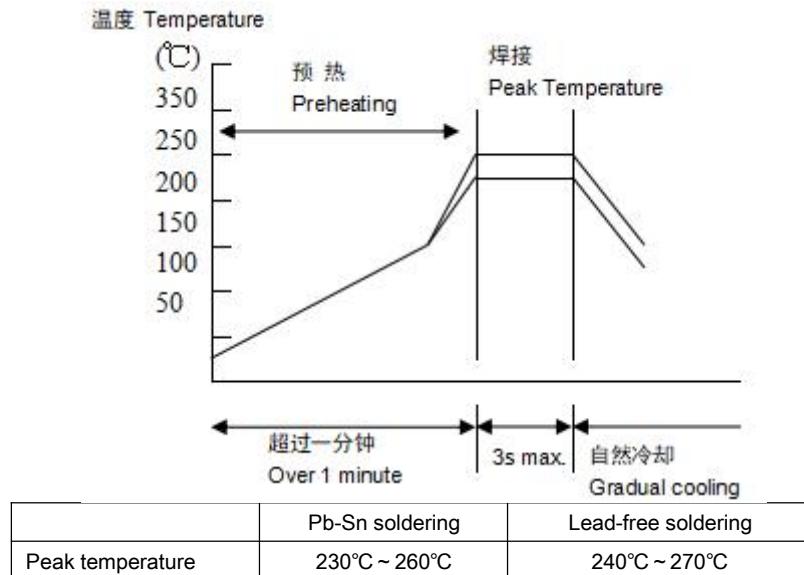
* Re-flow soldering



	Pb-Sn soldering	Lead-free soldering
Peak temperature	230°C ~ 250°C	240°C ~ 260°C

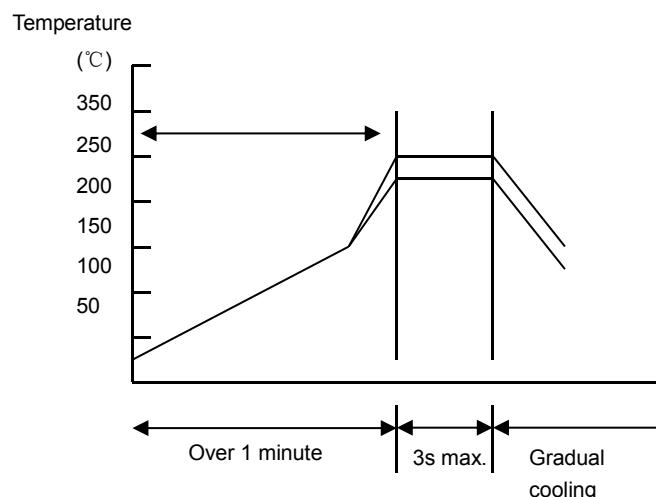
While in preheating, please keep the temperature difference between soldering temperature and surface temperature of chips as: T≤150°C.

* Wave soldering



While in preheating, please keep the temperature difference between soldering temperature and surface temperature of chips as: $T \leq 150^\circ\text{C}$.

* Hand soldering



Conditions :

Preheating	Temperature of soldering iron head	Power of soldering iron	Diameter of soldering iron head	Soldering time	Solder paste amount	Restricted conditions
△≤130°C	Highest temperature: 35 0°C	20W at the highest	1mm recommended	3s at the longest	≤1/2 chip thickness	Please avoid the direct contact between soldering iron head and ceramic components

*The latest version of the content shall prevail